

Microsoft Dynamics™ NAV

Item Tracing – Lot Traceability Example

Main Item Tracing Screen

Find/Filter by: 1) Serial; 2) Lot; 3) Item; 4) Item Variant. You have options to show no components, serial/lot traced only, or all components, regardless of traceability flags. Trace can be from Usage to Origin, or Origin to Usage, complying with FDA and EU requirements. The data displayed on these screens represents real-time information as of the moment the "Trace" button is clicked.

Item Tracing

General

Serial No. Filter [] [↑]

Lot No. Filter [] [↑]

Item Filter [70074] [↑]

Variant Filter [] [↑]

Show Components . . . [Item-tracked Only] [v]

Trace Method Usage -> Origin
 Origin -> Usage

Trace

E...	Description	Entry Type	Lot No.	Item No.	Item Description	Document No.	Posting Date T...	S...	Source No.	Source Name

Line [v] Item [v] Functions [v] Print... Navigate Help

Main Item Tracing Screen – Trace By Item/Item-tracked components only results

Item 70074, Carton O' Soup is a fictitious end product with multiple levels in the production bill of materials (BOM). For purposes of this example, only purchased items are stocked and all levels of the BOM have a production policy of make to order (as contrasted with make to stock), thus the top level demand creates all lower level production demands.

The screen below illustrates the end usage transactions related to item 70074 after the "Trace" button is clicked. The shipments of this product are displayed. The column on the far left provides the user with the ability to expand/collapse the line to the next lower/higher level of related transactions. See following page for more examples.

General

Serial No. Filter

Lot No. Filter

Item Filter

Variant Filter

Show Components . . . Item-tracked Only

Trace Method Usage -> Origin
 Origin -> Usage

Serial No.: , Lot No.: , Item: 70074, Variant: , Usage->Origin, Item-tracked Only

E...	Description	Entry Type	Lot No.	Item No.	Item Description	Document No.	Posting Date	Source Type	Source No.	Source Name	Location Code	Quantity	Remaining Quantity
	Sales Shipment Header 102034	Sale	LOT0027	70074	Carton O' Soup	102034	01/22/09	Cust...	20000	Selangorian Ltd.	BLUE	-200	0
	Sales Shipment Header 102033	Sale	LOT0027	70074	Carton O' Soup	102033	01/22/09	Cust...	10000	The Cannon Group PLC	BLUE	-100	0

Main Item Tracing Screen – Trace By Item - Functions

Multiple functions are available to the user, making it very quick and easy to trace through all levels. The Expand & Collapse functions provide a quick way to see or hide lower/higher levels of the trace; the other functions provide the user with easy ways to move through the trace audit.

The screenshot shows the 'Item Tracing' application window. The 'General' tab is active, displaying filter fields for Serial No., Lot No., Item (set to 70074), and Variant. The 'Trace Method' is set to 'Usage -> Origin'. A 'Trace' button is visible. Below the filters, a summary bar shows: 'Serial No.: , Lot No.: , Item: 70074, Variant: , Usage->Origin, Item-tracked Only'. The main area contains a table with the following data:

E...	Description	Entry Type	Lot No.	Item No.	Item Description	Document No.	Posting Date	Source Type	Source No.	Source Name	Loc Coc
▶	Sales Shipment Header 102034	Sale	LOT0027	70074	Carton O' Soup	102034	01/22/09	Cust...	20000	Selangorian Ltd.	BLI
▶	Sales Shipment Header 102033	Sale	LOT0027	70074	Carton O' Soup	102033	01/22/09	Cust...	10000	The Cannon Group PLC	BLI

A context menu is open over the table, listing the following functions and shortcuts:

- Expand/Collapse (Shift+Ctrl+A)
- Expand All
- Collapse All
- Trace Opposite - from Line
- Set Filters with Line Values
- Next Trace Result (Alt+Right)
- Previous Trace Result (Alt+Left)

At the bottom of the window, there are buttons for 'Line', 'Item', 'Functions', 'Print...', 'Navigate', and 'Help'.

Main Item Tracing Screen – Trace By Item – Functions > Expand All

Note that information is displayed in an indented format to more clearly illustrate parent/child relationships between lot/serial traced transactions.

Serial No. Filter

Lot No. Filter

Item Filter

Variant Filter

Show Components . . .

Trace Method Usage -> Origin
 Origin -> Usage

Serial No.: , Lot No.: , Item: 70074, Variant: , Usage->Origin, Item-tracked Only

E...	Description	Entry Type	Lot No.	Item No.	Item Description	Document No.	Posting Date	Source Type	Source No.	Source Name	Location Code	Quantity	Remaining Quantity
	Item Ledger Entry T00001	Purc...	LOT0018	70063	Pepper	T00001	01/22/09				BLUE	200	25
	Released Production Order Consumption 101004	Con...	LOT0016	70064	Salt	101004	01/22/09	Item	70068		BLUE	-295	0
	Purch. Rcpt. Header 107031	Purc...	LOT0016	70064	Salt	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	320	25
	Released Production Order Consumption 101004	Con...	LOT0024	70072	Soup mix	101004	01/22/09	Item	70073		BLUE	-3,544	0
	Released Production Order Output 101004	Output	LOT0024	70072	Soup mix	101004	01/22/09	Item	70072		BLUE	3,550	6
	Released Production Order Consumption 101004	Con...	LOT0008	70066	White Beans	101004	01/22/09	Item	70072		BLUE	-56,000	0
	Purch. Rcpt. Header 107030	Purc...	LOT0008	70066	White Beans	107030	01/22/09	Vendor	01587796 Custom Ingredients Incorp...		BLUE	56,000	0
	Released Production Order Consumption 101004	Con...	LOT0007	70066	White Beans	101004	01/22/09	Item	70072		BLUE	-47,594	0
	Purch. Rcpt. Header 107030	Purc...	LOT0007	70066	White Beans	107030	01/22/09	Vendor	01587796 Custom Ingredients Incorp...		BLUE	48,000	406
	Released Production Order Consumption 101004	Con...	LOT0004	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-16,000	0
	Purch. Rcpt. Header 107030	Purc...	LOT0004	70065	Dehydrated Tomato	107030	01/22/09	Vendor	01587796 Custom Ingredients Incorp...		BLUE	16,000	0
	Released Production Order Consumption 101004	Con...	LOT0006	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-12,800	0
	Purch. Rcpt. Header 107030	Purc...	LOT0006	70065	Dehydrated Tomato	107030	01/22/09	Vendor	01587796 Custom Ingredients Incorp...		BLUE	12,800	0
	Released Production Order Consumption 101004	Con...	LOT0005	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-12,402	0
	Purch. Rcpt. Header 107030	Purc...	LOT0005	70065	Dehydrated Tomato	107030	01/22/09	Vendor	01587796 Custom Ingredients Incorp...		BLUE	16,000	3,598
	Released Production Order Consumption 101004	Con...	LOT0017	70068	Spice Mix	101004	01/22/09	Item	70072		BLUE	-5,886	0
	Released Production Order Output 101004	Output	LOT0017	70068	Spice Mix	101004	01/22/09	Item	70068		BLUE	5,886	0
	Released Production Order Consumption 101004	Con...	LOT0010	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
	Purch. Rcpt. Header 107031	Purc...	LOT0010	70061	Dried Celery	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	160	0
	Released Production Order Consumption 101004	Con...	LOT0011	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
	Purch. Rcpt. Header 107031	Purc...	LOT0011	70061	Dried Celery	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	160	0
	Released Production Order Consumption 101004	Con...	LOT0012	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
	Purch. Rcpt. Header 107031	Purc...	LOT0012	70061	Dried Celery	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	160	0
	Released Production Order Consumption 101004	Con...	LOT0013	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-109	0
	Purch. Rcpt. Header 107031	Purc...	LOT0013	70061	Dried Celery	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	160	51
	Released Production Order Consumption 101004	Con...	LOT0014	70062	Onion Powder	101004	01/22/09	Item	70068		BLUE	-295	0
	Purch. Rcpt. Header 107031	Purc...	LOT0014	70062	Onion Powder	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	320	25
	Released Production Order Consumption 101004	Con...	LOT0015	70063	Pepper	101004	01/22/09	Item	70068		BLUE	-120	0
	Purch. Rcpt. Header 107031	Purc...	LOT0015	70063	Pepper	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	120	0
	Released Production Order Consumption 101004	Con...	LOT0018	70063	Pepper	101004	01/22/09	Item	70068		BLUE	-175	0
	Item Ledger Entry T00001	Purc...	LOT0018	70063	Pepper	T00001	01/22/09				BLUE	200	25
	Released Production Order Consumption 101004	Con...	LOT0016	70064	Salt	101004	01/22/09	Item	70068		BLUE	-295	0
	Purch. Rcpt. Header 107031	Purc...	LOT0016	70064	Salt	107031	01/22/09	Vendor	62000 WalkerHolland		BLUE	320	25
	Released Production Order Consumption 101004	Con...	LOT0003	70071	Lid Soup Cup-Cup O' Soup Brand	101004	01/22/09	Item	70073		BLUE	-3,924	0
	Purch. Rcpt. Header 107029	Purc...	LOT0003	70071	Lid Soup Cup-Cup O' Soup Brand	107029	01/22/09	Vendor	01905283 Mundersand Corporation		BLUE	4,000	76
	Released Production Order Consumption 101004	Con...	LOT0001	70067	Soup Cup - Cup O' Soup Brand	101004	01/22/09	Item	70073		BLUE	-3,500	0
	Purch. Rcpt. Header 107029	Purc...	LOT0001	70067	Soup Cup - Cup O' Soup Brand	107029	01/22/09	Vendor	01905283 Mundersand Corporation		BLUE	3,500	0
	Released Production Order Consumption 101004	Con...	LOT0002	70067	Soup Cup - Cup O' Soup Brand	101004	01/22/09	Item	70073		BLUE	-424	0
	Purch. Rcpt. Header 107029	Purc...	LOT0002	70067	Soup Cup - Cup O' Soup Brand	107029	01/22/09	Vendor	01905283 Mundersand Corporation		BLUE	500	76

Main Item Tracing Screen – Trace By Item – Lot Information Available Directly From Line

By focusing on a line, simply go to the lot number field and click the lookup arrow. The related Lot number information list is immediately displayed, along with related QC information. QC information can be tailored to your specific data requirements.

The screenshot shows the 'Item Tracing' window with the 'General' tab selected. The filters are: Serial No. Filter (empty), Lot No. Filter (empty), Item Filter (70074), Variant Filter (empty), and Show Components (Item-tracked Only). The 'Lot No. Information List' dialog box is open, showing the following data:

Lot No.	Description	T... Certificat...	Blocked	Comment
LOT0007	White Beans	G..	23415	
LOT0017	Spice Mix	G..	25045	
▶ LOT0024	Cup O' Soup	G..	00405020	

The main screen shows a list of transactions. The selected line is:

Line No.	Description	Type	Lot No.	Item	Usage	Origin	Item	Source	Name
70068	Item Ledger Entry T00001								
62000	Released Production Order Consumption 101004	Con...	LOT0008	70066	White Beans	101004	01/22/09	Item	70072
70073	Purch. Rcpt. Header 107031	Purc...	LOT0008	70066	White Beans	107030	01/22/09	Vendor	01587796 Custom In
	Released Production Order Consumption 101004	Con...	LOT0007	70066	White Beans	101004	01/22/09	Item	70072
	Purch. Rcpt. Header 107030	Purc...	LOT0007	70066	White Beans	107030	01/22/09	Vendor	01587796 Custom In

Main Item Tracing Screen – Trace By Item – Lot Information Available Directly From Line – Lot Details

By selecting the “Functions” button, access to the details of the lot is provided.

The screenshot shows the 'Item Tracing' window with the 'General' tab selected. The 'Lot No. Information List' dialog box is open, displaying a table of lot information. The 'Functions' button is highlighted, and a tooltip for 'Lot No. Information Card' is visible.

Lot No.	Description	T... Certificat...	Blocked	Comment
LOT0007	White Beans	G..	23415	
LOT0017	Spice Mix	G..	25045	
▶ LOT0024	Cup O' Soup	G..	00405020	

The 'Functions' button tooltip shows:

Lot No. Information Card	Shift+F5
101004	01/22/09 Item 70072
107030	01/22/09 Vendor 01587796 Custom Ingredients
101004	01/22/09 Item 70072

Main Item Tracing Screen – Trace By Item – Lot Information Available Directly From Line – Lot Details – Lot Information

An illustration of the type of information that is available on the Lot Information record. Data and type of data can be tailored to your specific requirements. Note at bottom right of screen next to date is the word “LINKS”. This prompts the user to the fact that other data files have been linked to this Lot Information record.

The screenshot displays the 'Item Tracing' application window. It features a 'General' tab with filters for Serial No., Lot No., Item, and Variant. A 'Lot No. Information List' dialog is open, showing a table of lot numbers and descriptions. A '70072 LOT0024 Cup O' Soup - Lot No. Informat...' dialog is also open, showing detailed information for a specific lot, including item number, variant code, lot number, description, test quality, certificate number, and blocked status. The bottom right of the screen shows the date '01/22/09' and the word 'LINKS'.

Lot No.	Description	T... Certificat...	Blocked	Comment
LOT0007	White Beans	G..	23415	
LOT0017	Spice Mix	G..	25045	
▶ LOT0024	Cup O' Soup	G..	00405020	

Item No.	Variant Code	Lot No.	Description	Test Quality	Certificate Number	Blocked
70072		LOT0024	Cup O' Soup	Good	00405020	<input type="checkbox"/>

Main Item Tracing Screen – Trace By Item – Lot Information Available Directly From Line – Lot Details – Lot Information Link

By clicking on the LINK icon at the top of the page (not shown here), the Links window opens and displays all of the linked objects (these can be files, URLs, etc.). By selecting a line and clicking on the “Open” button, the linked record is then opened. The linked COA is shown as an example on the following page.

The screenshot displays the 'Item Tracing' window in Microsoft Dynamics NAV. The 'General' tab is active, showing filters for Serial No., Lot No., Item (70074), and Variant. A table below lists item ledger entries, with '70072 LOT0024 Cup O' Soup' selected. An overlaid 'Lot No. Information List' window shows a table of lot details:

Lot No.	Description	T...	Certificat...	Blocked	Comment
LOT0007	White Beans	G..	23415		
LOT0017	Spice Mix	G..	25045		
▶ LOT0024	Cup O' Soup	G..	00405020		

Another overlaid window, '70072 LOT0024 Cup O' Soup - Links', shows a table of linked objects:

URL	Description	Created	User ID
▶ C:\Program Files\Microsoft Dynamics NA...	Nutrition.doc	04/04/07 02:...	

The 'Inventory' window in the background shows details for the selected lot, including '70072', 'LOT0024', 'Cup O' Soup', and '00405020'. At the bottom right, a table shows item history:

Item No.	Source Name
107031	01/22/09 Vendor 62000 WalkerHolland
101004	01/22/09 Item 70068

The status bar at the bottom right indicates '01/22/09 LINKS'.

Your Project #: CANADIAN/US
Your C.O.C. #: 00405020

Attention: Chris Wong
Cronus Food Products, Inc
7122 South Ashford St.
Atlanta, GA 31772

Report Date: 2006/01/19

CERTIFICATE OF ANALYSIS

MAXXAMJOB#: A602632
Received: 2006/01/11, 9:03

Sample Matrix: FOOD #
Samples Received: 1

Analyses	Quantity	Date Extracted	Date Analyzed	Laboratory Method	Method Reference
Total Metals Analysis in Food by ICP	1	2006/01/12	2006/01/13	Ont SOP 0072	EPA 6010
Ash	1	N/A	2006/01/18	Ont SOP 0163	AOAC 923.03
Beta-Carotene	1	2006/01/17	2006/01/18	Ont SOP 0158	AOAC 922.04, 922.06
Calories	1	N/A	2006/01/19		Calculation
Carbohydrates	1	N/A	2006/01/19		Calculation
Cholesterol	1	2006/01/13	2006/01/13	Ont SOP 0147	AOAC 976.26
Fatty Acid Profile	1	2006/01/13	2006/01/13	Ont SOP 0150	AOAC 996.06
KJ	1	N/A	2006/01/19		Calculation
Moisture	1	N/A	2006/01/18	Ont SOP 0165	AOAC 926.08, 925.10
Protein	1	N/A	2006/01/13	Ont SOP 0160	AOAC 992.15
Retinol	1	2006/01/18	2006/01/18	Ont SOP 0158	AOAC 992.04 992.06
Sugar Profile	1	2006/01/13	2006/01/13	Ont SOP 0157	AOAC 980.13
Total Dietary Fibre	1	N/A	2006/01/18	Ont SOP 0156	AOAC 991.43
Vitamin A IU/100g	1	2006/01/18	2006/01/18	Ont SOP 0158	
Vitamin A RE/100g	1	2006/01/18	2006/01/18	Ont SOP 0158	AOAC 922.04, 922.06
Vitamin C (Ascorbic Acid)	1	2006/01/16	2006/01/17	Ont SOP-0723	CFIA/QFCL-001-01 mod

Validated by:

Allen Beck

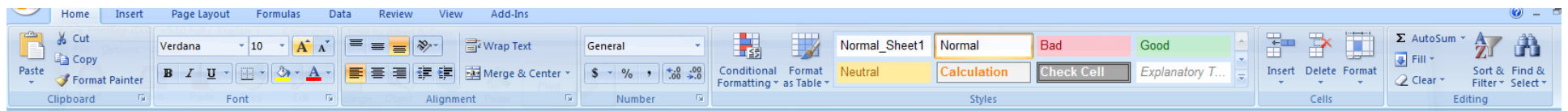
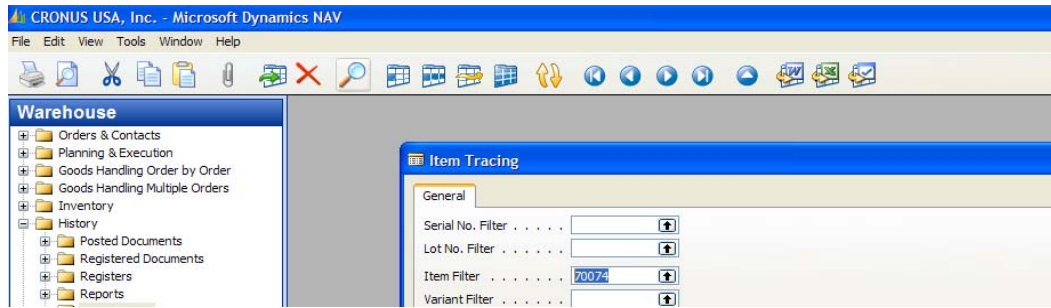
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Main Item Tracing Screen – Trace By Item – Send to Excel

By clicking on the Excel icon at the top of the screen (see small picture below), the data in the Item Tracing screen is immediately exported to Excel, allowing you to use this information in any way you wish.



Expand/Collapse	Description	Entry Type	Lot No.	Item No.	Item Description	Document No.	Posting Date	Source Type	Source No.	Source Name	Location Code	Quantity	Remaining Quantity
1	Sales Shipment Header 102034	Sale	LOT0027	70074	Carton O' Soup	102034	01/22/09	Customer	20000	Selangorian Ltd.	BLUE	-200	0
4	Released Production Order Output 101004	Output	LOT0027	70074	Carton O' Soup	101004	01/22/09	Item	70074		BLUE	327	27
5	Released Production Order Consumption 101004	Consumption	LOT0025	70073	Cup O' Soup	101004	01/22/09	Item	70074		BLUE	-3,924.00	0
6	Released Production Order Output 101004	Output	LOT0025	70073	Cup O' Soup	101004	01/22/09	Item	70073		BLUE	3,924.00	0
7	Released Production Order Consumption 101004	Consumption	LOT0022	70072	Soup mix	101004	01/22/09	Item	70073		BLUE	-10,000.00	0
8	Released Production Order Output 101004	Output	LOT0022	70072	Soup mix	101004	01/22/09	Item	70072		BLUE	10,000.00	0
9	Released Production Order Consumption 101004	Consumption	LOT0008	70066	White Beans	101004	01/22/09	Item	70072		BLUE	-56,000.00	0
10	Purch. Rcpt. Header 107030	Purchase	LOT0008	70066	White Beans	107030	01/22/09	Vendor	1587796	Custom Ingredients Incorporated	BLUE	56,000.00	0
11	Released Production Order Consumption 101004	Consumption	LOT0007	70066	White Beans	101004	01/22/09	Item	70072		BLUE	-47,594.00	0
12	Purch. Rcpt. Header 107030	Purchase	LOT0007	70066	White Beans	107030	01/22/09	Vendor	1587796	Custom Ingredients Incorporated	BLUE	48,000.00	406
13	Released Production Order Consumption 101004	Consumption	LOT0004	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-16,000.00	0
14	Purch. Rcpt. Header 107030	Purchase	LOT0004	70065	Dehydrated Tomato	107030	01/22/09	Vendor	1587796	Custom Ingredients Incorporated	BLUE	16,000.00	0
15	Released Production Order Consumption 101004	Consumption	LOT0006	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-12,800.00	0
16	Purch. Rcpt. Header 107030	Purchase	LOT0006	70065	Dehydrated Tomato	107030	01/22/09	Vendor	1587796	Custom Ingredients Incorporated	BLUE	12,800.00	0
17	Released Production Order Consumption 101004	Consumption	LOT0005	70065	Dehydrated Tomato	101004	01/22/09	Item	70072		BLUE	-12,402.00	0
18	Purch. Rcpt. Header 107030	Purchase	LOT0005	70065	Dehydrated Tomato	107030	01/22/09	Vendor	1587796	Custom Ingredients Incorporated	BLUE	16,000.00	3,598.00
19	Released Production Order Consumption 101004	Consumption	LOT0017	70068	Spice Mix	101004	01/22/09	Item	70072		BLUE	-5,886.00	0
20	Released Production Order Output 101004	Output	LOT0017	70068	Spice Mix	101004	01/22/09	Item	70068		BLUE	5,886.00	0
21	Released Production Order Consumption 101004	Consumption	LOT0010	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
22	Purch. Rcpt. Header 107031	Purchase	LOT0010	70061	Dried Celery	107031	01/22/09	Vendor	62000	WalkerHolland	BLUE	160	0
23	Released Production Order Consumption 101004	Consumption	LOT0011	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
24	Purch. Rcpt. Header 107031	Purchase	LOT0011	70061	Dried Celery	107031	01/22/09	Vendor	62000	WalkerHolland	BLUE	160	0
25	Released Production Order Consumption 101004	Consumption	LOT0012	70061	Dried Celery	101004	01/22/09	Item	70068		BLUE	-160	0
26	Purch. Rcpt. Header 107031	Purchase	LOT0012	70061	Dried Celery	107031	01/22/09	Vendor	62000	WalkerHolland	BLUE	160	0

Main Item Tracing Screen – Trace By Item – Print Report

The built-in report allows you to set up the report fields to suit your needs. Note that various options are available that relate to output and output format.

The screenshot displays the 'Item Tracing' application interface. The main window has a 'General' tab with the following settings:

- Serial No. Filter: [Empty]
- Lot No. Filter: [Empty]
- Item Filter: 70074
- Variant Filter: [Empty]
- Show Components: All

The main data table shows a list of transactions with columns for 'E... Description' and 'Ent Type'. The data includes:

E... Description	Ent Type
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107031	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107031	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107031	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107031	Pur
Released Production Order Consumption 101004	Cor
Item Ledger Entry T00001	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107031	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107029	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107029	Pur
Released Production Order Consumption 101004	Cor
Purch. Rcpt. Header 107029	Pur

The 'Item Tracing Specification' dialog box is open, showing the following options:

- Print Contact Information:
 - Customer:
 - Vendor:
- Print to Excel:
- Column Selection:
 - No. 1: 4 (Item No.)
 - No. 2: 11 (Description)
 - No. 3: 7 (Source Type)
 - No. 4: 8 (Source No.)
 - No. 5: 9 (Source Name)
 - No. 6: 10 (Document No.)
 - No. 7: 13 (Quantity)
 - No. 8: 20 (Lot No.)

Buttons at the bottom of the dialog: Print..., Preview, Cancel, Help.

Main Item Tracing Screen – Trace By Item – Show All Components

The traceability function provides full visibility of all items utilized in the production of a product through the use of the “Show Components – All” option on the Item Tracking screen. At the bottom of the screen illustrated below, note the last two lines related to Production Order 101004, Shrink Wrap and Carton, neither of which are lot traced, but were used in the production order itself. This enhances auditability and provides complete documentation of the action.

The screenshot shows the 'Item Tracing' window with the following configuration:

- Serial No. Filter: [Empty]
- Lot No. Filter: [Empty]
- Item Filter: 70074
- Variant Filter: [Empty]
- Show Components: All
- Trace Method: Usage -> Origin (Selected)
- Origin -> Usage (Unselected)
- Trace Button: [Trace]

Summary: Serial No.: , Lot No.: , Item: 70074, Variant: , Usage->Origin, All

Expand/...	Description	Entry Type	Lot No.	Item No.	Item Description	Docu... No.	Sou Ty
	Item Ledger Entry T00001	Purchase	LOT0018	70063	Pepper	T00001	
[-]	Released Production Order Consumption 101004	Consumpt...	LOT0016	70064	Salt	101004	Iter
	Purch. Rcpt. Header 107031	Purchase	LOT0016	70064	Salt	107031	Ver
[-]	Released Production Order Consumption 101004	Consumpt...	LOT0003	70071	Lid Soup Cup-Cup O' Sou...	101004	Iter
	Purch. Rcpt. Header 107029	Purchase	LOT0003	70071	Lid Soup Cup-Cup O' Sou...	107029	Ver
[-]	Released Production Order Consumption 101004	Consumpt...	LOT0001	70067	Soup Cup - Cup O' Soup ...	101004	Iter
	Purch. Rcpt. Header 107029	Purchase	LOT0001	70067	Soup Cup - Cup O' Soup ...	107029	Ver
[-]	Released Production Order Consumption 101004	Consumpt...	LOT0002	70067	Soup Cup - Cup O' Soup ...	101004	Iter
	Purch. Rcpt. Header 107029	Purchase	LOT0002	70067	Soup Cup - Cup O' Soup ...	107029	Ver
	Released Production Order Consumption 101004	Consumpt...		70070	Shrink wrap	101004	Iter
▶	Released Production Order Consumption 101004	Consumpt...		70069	Carton - Cup O' Soup Brand	101004	Iter

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